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(71) Applicant (for all designated States except US): DSM IP
ASSETS B.V. [NL/NL]; Het Overloon 1, NL-6411 TE
Heerlen (NL).

(72) Inventors; and

(75) Inventors/Applicants (for US only): VAN BENTHEM,
Rudolfus, Antonius, Theodorus, Maria [NL/NL]; Sport-
laan 9, NL-6141 BR Limbricht (NL). HAAS DE, Jacob,
Leendert [NL/NL]; Provencestraat 14, NL-6137 JP Sittard
(NL). MATTHEIJ, Jozef, Maria, Johannes [NL/NL];
Vliekstraat 2, NL-6136 BG Sittard (NL). VERMEULEN,
Jacobus, Adriaan, Antonius [NL/NL]; Skimmiastraat 21,
NL-6163 MH Geleen (NL). DE KEIJZER, Augustinus,
Eugene, Henk [NL/NL]; Morgensterstraat 35, NL-6133
VK Sittard (NL).

(74) Agent: KOSTER, Nico; DSM Intellectual Property, P.O.
Box 9, NL-6160 MA Geleen (NL).

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(54) Title: COATED SUBSTRATE

(57) Abstract: The invention relates to a method for coating a substrate, comprising the steps of: a) Applying a layer comprising a melamine-formaldehyde resin A to a substrate, whereby a coated substrate is formed; b) Optionally treating the coated substrate with IR- or NIR- radiation; c) Optionally applying an ink, dye solution or pigment dispersion to the coated substrate; d) Optionally applying a layer comprising a melamine-formaldehyde resin B to the coated substrate from step b) or c); e) Placing the coated substrate in a press; f) Optionally heating the coated substrate in the press for a certain amount of time; g) Increasing the pressure in the press and keeping the coated substrate under pressure for a certain amount of time. The invention further relates to a coated substrate as obtainable by the said method, and its use in a post-forming process.

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